

# FINISHED LACQUERED DOOR SET SOLUTION

BERKVEN'S B.V.



Berkvens, doors and frames was established in 1948 and has grown into a financially sound and independent company with about 350 employees. Berkvens BV is currently one of the most modern and leading producers of interior doors, interior doorframes and sliding door systems for both housing and public utilities buildings. Continuous investments in product development and innovation, combined with total quality control, have resulted in Berkvens' strong position on the European market.

The group has production facilities in The Netherlands and Germany and sales offices in Germany, Belgium and France. Supply into the UK market has already commenced after successfully spending considerable time dealing with accreditation procedures. Berkvens are able to supply both timber and steel framed door sets.

◀ *Berkvens hot air balloon floating over Head Office and production location in Someren (The Netherlands).*

## COMPANY NAME

Berkvens B.V.

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### BERKLON DOOR & BERDO FRAME, DOOR SET SOLUTION

Finished lacquered door set solution installed within 12 minutes on site.

Installing a door set in the traditional way is a time-consuming activity. Using the patented Berdo Fixing system, the installation is possible within a maximum of 12 minutes per door set. The combination of fast assembly time and high quality has made Berkvens the market leader in the Benelux.

Today, over a million houses have been supplied with MMC door sets from Berkvens.

#### Advantages

- Durable and high quality door set
- Finished lacquered product
- Assembly time per door set: maximum 12 minutes
- Fire resistant: 30 and 60 minutes in accordance with British Standards
- FSC certified products (cert. no. SCS-COC-00689)
- Replacing door leaf in 2 minutes

#### Our target groups

- Housing Associations
- Architects
- Development Agencies
- Off-site construction
- Contractors
- Joineries

### BERKVEN'S SUSTAINABLE MANUFACTURER

Berkvens is actively committed to sustainable manufacturing methods. The standard Berklon TCS lacquered door is FSC certified. Timber with the FSC certification provides the security that it conforms to the highest demands in terms of social, environmentally friendly and economically sound forest administration. Furthermore, Berkvens is NEN-EN-ISO 9001 : 2001 and ISO 14001 : 2004 certified. Our products are finished with a coating by the newest paint production line in Europe, using water-based paints. This paint street has been according to NeR. These are the Netherlands Emission Guidelines for Air, which is a national guideline, aimed at harmonizing the environmental permits in the Netherlands with respect to abatement of emissions to the air.

### UK REFERENCES

Synergy Housing Group  
Bramall Construction  
Strata Construction  
Southdale Homes  
Keepmoat

For more references please contact our Sales Department at +31 493 49 91 11

**berkvens**  
doors & frames



# PREFAB DOOR SETS

BERKVEN'S B.V.



1.



2.



3.



4.



5.

## 1. Berklon TCS, lacquered door:

- Environmentally friendly, scratch resistant TCS paint layer.
- The door (with the FSC mixed label) can be delivered in various colours, with or without aperture and can be obtained in three levels of fire resistance.

## 2. Berkolux, lacquered paneled door:

- TCS paint finish in the colors white or off-white.
- Delivered with glass, panels or a combination of glass and panels.

## 3. Berdo, steel mounting frame:

- Steel assembly frames for both rebated and flush doors.
- A perfect combination with Berkvens Berklon doors.

## 4. Elan, luxurious timber mounting frame:

- Coated timber assembly frames for both rebated and flush doors.
- Elan frames ensure quick and simple assembly.

## 5. Vari-Doors, sliding door systems:

- Berkvens offers a complete range of sliding door systems and even a 30-minute fire resistant variant.
- Ensures extra wide access and therefore extra comfort in old peoples homes and in the care sector, where beds and wheelchairs must have easy access.

# HOW TO ASSEMBLE A DOORSET WITHIN 12 MINUTES

BERKVEN'S B.V.

## LENGTH PROJECT

12 minutes



## DESCRIPTION OF PROJECT

Frame: Berdo frame

1. Install the jamb and plumb it.
2. Locate the head jamb into the jamb.
3. Locate the second jamb into the head jamb, install the jamb and plumb it as well.
4. Pull down the head jamb at both ends until a clear "click" sound is heard.
5. Make sure that all three parts, (jambs and head jamb) are plumbed and both mitres are closed properly.
6. Tighten the clamps with the socket screw wrench 5 mm.

Door: Berklon door

7. Install the hinges in the door and install the door in the frame.
8. Install the door handles.

Key solutions of the Berkvens MMC solution.